# **PRODUCT FAMILY DATA SHEET**

# Cree® PLCC4 1 in 1 SMD LED CLM4B-BKB/GKB



## **PRODUCT DESCRIPTION**

CREE 🔶

SMD LEDs is packaged in the industry standard package. These LEDs have high reliability performance and are designed to work under a wide range of environmental conditions. This high reliability feature makes them ideally suited to be used under illumination application conditions.

Its wide viewing angle makes these LEDs ideally suited for channel letter, or general backlighting and illumination applications. The flat top emitting surface makes it easy for these LEDs to mate with light pipes.

# FEATURES

- Size (mm):3.2 x 2.7
- Color and Typical Dominant Wavelength: Blue (470nm) Green (527nm)
- Luminous Intensity (mcd) CLM4B-BKB:(450 - 900) CLM4B-GKB:(2240 - 4500)
- Lead-Free
- RoHS Compliant

#### APPLICATIONS

- Channel Letter
- Architectural Lighting

# ABSOLUTE MAXIMUM RATINGS ( $T_A = 25^{\circ}C$ )

Items	Color	Symbol	Absolute Maximum Rating	Unit
Forward Current	Blue/Green	I <sub>F</sub>	35	mA
Peak Forward Current Note	Blue/Green	I <sub>FP</sub>	100	mA
Reverse Voltage	Blue/Green	V <sub>R</sub>	5	V
Dower Discinction	Blue	P <sub>D</sub>	133	mW
Power Dissipation	Green	P <sub>D</sub>	129.5	mW
Operation Temperature	Blue/Green	T <sub>opr</sub>	-40 ~ +100	°C
Storage Temperature	Blue/Green	T <sub>stg</sub>	-40 ~ +100	°C
Junction Temperature	Blue/Green	T,	110	°C
Junchien (Ameliant	Blue	R <sub>THJA</sub>	350	°C/W
Junction/Ambient	Green	R <sub>thja</sub>	450	°C/W
Junction/Solder Point	Blue	R <sub>THJS</sub>	200	°C/W
	Green	R <sub>THJS</sub>	300	°C/W

# **Note:** Pulse width $\leq 0.1$ msec, duty $\leq 1/10$ .

# **TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS (T<sub>A</sub> = 25^{\circ}C)**

Characteristics	Color	Symbol	Condition	Unit	Minimum	Typical	Maximum
	Blue	V <sub>F</sub>	I <sub>F</sub> = 30 mA	V		3.1	3.8
Forward Voltage	Green	V <sub>F</sub>	$I_{F} = 30 \text{ mA}$	V		3.0	3.7
Reverse Current	Blue/Green	I <sub>R</sub>	$V_{R} = 5 V$	μA			10
Dominant Wavelength	Blue	$\lambda_{D}$	$I_{F} = 30 \text{ mA}$	nm	460	470	475
	Green	$\lambda_{\rm D}$	$I_F = 30 \text{ mA}$	nm	520	527	535
Luncia cue Tata a citur	Blue	$I_v$	$I_F = 30 \text{ mA}$	mcd	450	650	
Luminous Intensity	Green	$I_v$	$I_F = 30 \text{ mA}$	mcd	2240	3200	

# **INTENSITY BIN LIMIT (I<sub>F</sub> = 30 mA)**

Blue (CLM4B-BKB)						
Bin Code	Min.(mcd)	Max.(mcd)				
Ua	450	560				
Ub	560	710				
Va	710	900				

Bin Code	Max.(mcd)	
Xb	2240	2800
Ya	2800	3550
Yb	3550	4500

Tolerance of measurement of luminous intensity is  $\pm 10\%$ .

# COLOR BIN LIMIT ( $I_F = 30 \text{ mA}$ )

Blue (CLM4B-BKB)						
Bin Code Min.(nm) Max.(nm)						
B3	460	465				
B23	462.5	467.5				
B4	465	470				
B45	467.5	472.5				
B5	470	475				

Green (CLM4B-GKB)						
Bin Code	Bin Code Min.(nm) Max.(nm)					
G7	520	525				
G23	522.5	527.5				
G8	525	530				
G45	527.5	532.5				
G9	530	535				

Tolerance of measurement of dominant wavelength is  $\pm 1$  nm.

# **ORDER CODE TABLE\***

	Luminous Int	Dominant Wavelength					
Color	Color Kit Number	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max.(nm)
Blue	CLM4B-BKB-CUaVa353	450	900	B3	460	B5	475
Blue	CLM4B-BKB-CUbVa453	560	900	B4	465	B5	475

	Luminous Int	Dominant Wavelength					
Color	Color Kit Number	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max.(nm)
Green	CLM4B-GKB-CXbYb793	2240	4500	G7	520	G9	535
Green	CLM4B-GKB-CYaYb793	2800	4500	G7	520	G9	535

Notes:

- 1. The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.
- 2. Please refer to the "Cree LED Lamp Reliability Test Standards" document for reliability test conditions.
- 3. Please refer to the "Cree LED Lamp Soldering & Handling" document for information about how to use this LED product safely.



#### **GRAPHS**

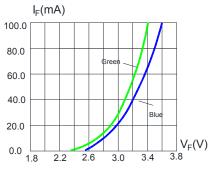
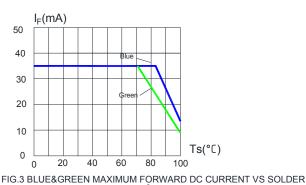


FIG.1 FORWARD CURRENT VS. FORWARD VOLTAGE.



TEMPERATURE (Tjmax=110°C)

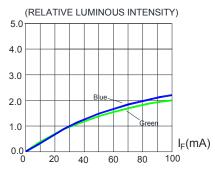


FIG.2 RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT

(RELATIVE LUMINOUS INTENSITY)

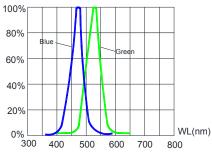


FIG.4 RELATIVE LUMINOUS INTENSITY VS. WAVELENGTH.

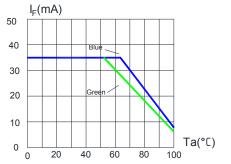
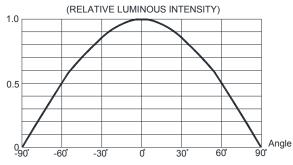


FIG.5 BLUE&GREEN MAXIMUM FORWARD DC CURRENT VS AMBIENT TEMPERATURE (Tjmax=110 $^{\circ}\text{C}$ )



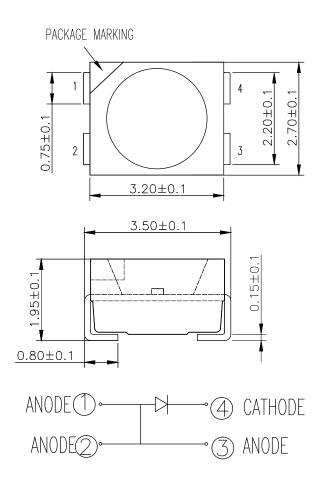


The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



# **MECHANICAL DIMENSIONS**

All dimensions are in mm.



#### NOTES

#### **RoHS** Compliance

The levels of environmentally sensitive, persistent biologically toxic (PBT), persistent organic pollutants (POP), or otherwise restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2002/95/ EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), as amended through April 21, 2006.

#### Vision Advisory Claim

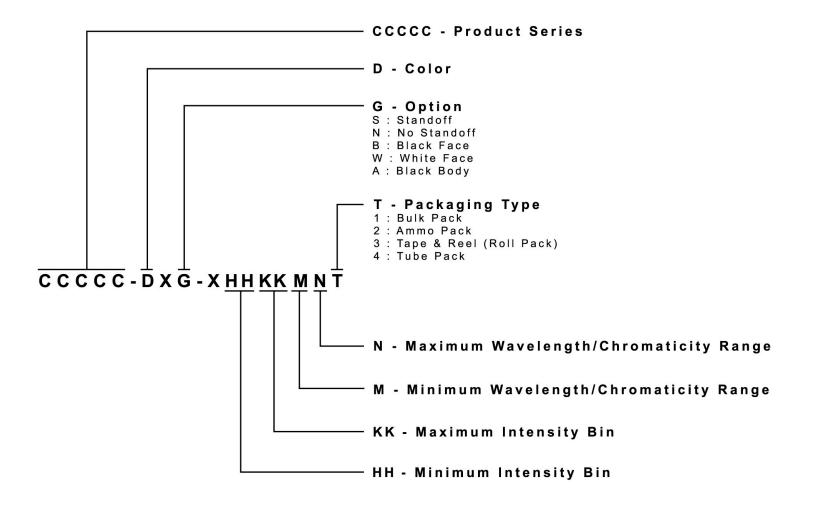
Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.



# **KIT NUMBER SYSTEM**

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options. Please refer to the "Cree LED Lamp Packaging Standard" document for more information about shipping and packaging options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:





# PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 2000 pcs per reel.

